

Date: Wednesday, 3/14/2007 3:31:00 PM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : CABLE ASSEMBLY
<b>Job Number</b> : 31222	
<b>Estimate Number</b> : 10125	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D2071
<b>This Issue</b> : 3/14/2007 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2071 REV C
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 3/14/2007 <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : C
<b>Previous Run</b> : 30342	<b>Material</b> : N/A
<b>Written By</b> : <u>[Signature]</u>	<b>Due Date</b> : 3/26/2007
<b>Checked &amp; Approved By</b> : <u>[Signature]</u>	<b>Qty</b> : 20 <b>Um</b> : Each
<b>Comment</b> : Est: D 04.11.26 Reformiat; Revised Step 2 KJ/JLM Est: E 06.04.05 Revised Step 1 KJ/JLM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 3319C207103115 (20)

Purchase Part Number: 56V03-36

Possible Supplier: Danco

Material release note is required

2.0	56V0336	CABLE ASSY
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)  
 CABLE ASSEMBLY

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Recieve &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

C207104119 20[Signature] 2/3/20 (20)

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK[Signature] 20

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock with Dart P/N &amp; B/N

Location: \_\_\_\_\_

[Signature] 2/3/20 (20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: PA Date: 07/04/20  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 3/14/2007 3:31:00 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE ASSEMBLY

Job Number: 31222

Part Number: D2071

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(20)

Comment: FINAL INSPECTION/W/O RELEASE

07/04/20

Job Completion



11 07-04-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

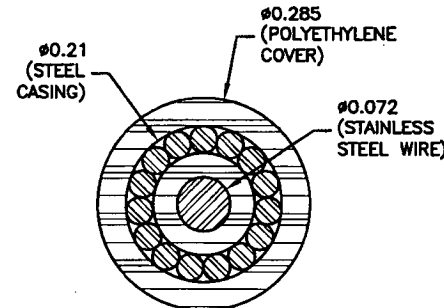
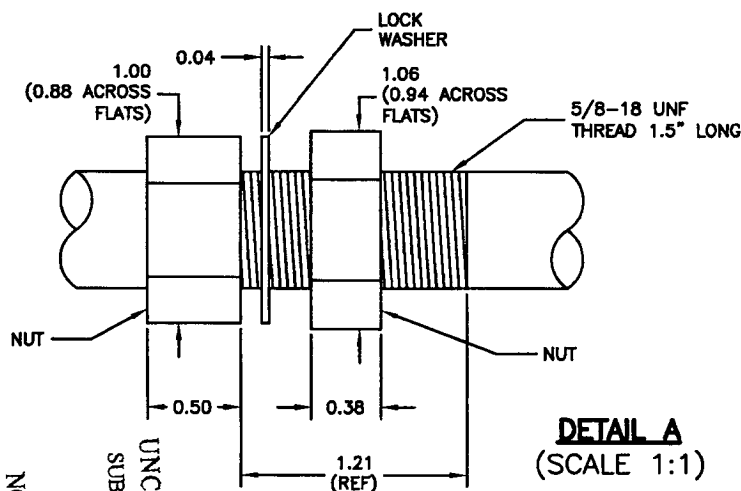
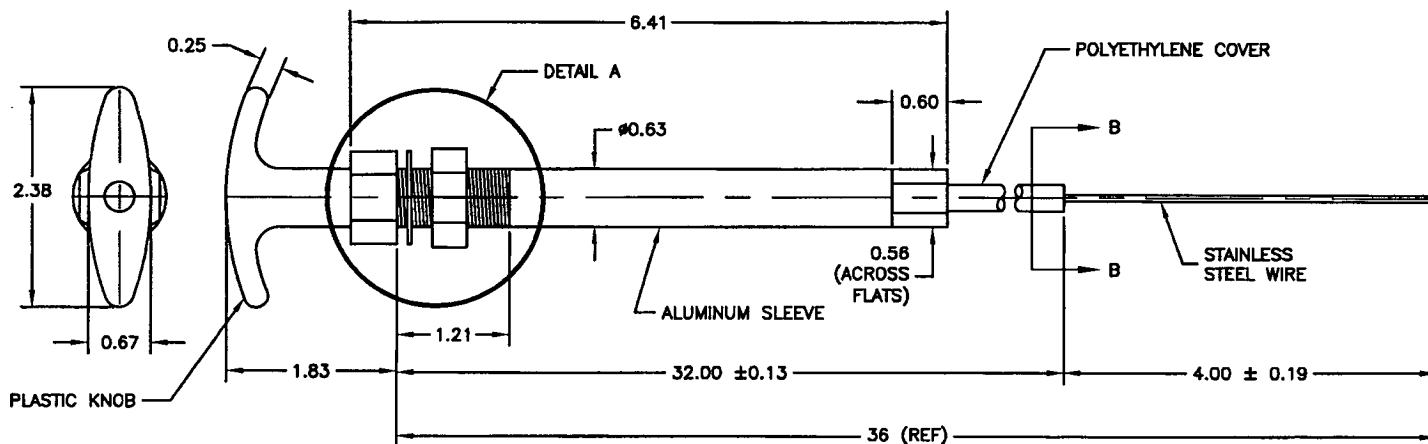
**DART**

RELEASED

dc N. 20

DESIGN		DRAWN BY		DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA		REV. C
CHECKED CB	APPROVED CB	DRAWING NO. D2071	SHEET 1 OF 1			
DATE 06.10.18		TITLE CABLE		SCALE 1:2		
A	97.05.08	ADD CABLE CRAFT P/N 59V00-3-36				
B	06.03.10	CHANGE TO DANCO P/N 56V03-36				
C	06.10.18	RE-DRAWN				

# SPECIFICATION CONTROL DRAWING



## NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) CURRENT SUPPLIER - DANCO P/N 56V03-36
- 4) PREVIOUS SUPPLIERS - ARENDS P/N 112-032-100 (92.02.13)  
- CABLE CRAFT P/N 59V00-3-36 (97.05.08)

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO ADENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 31222

# Danco

## EQUIPMENT INC.

INVOICE# 7146210  
 JCS #  
 Page#: 1  
 Date: 03/16/07

\* SURREY, BRITISH COLUMBIA \*

711688  
 DART AEROSPACE LTD.  
 1270 ABERDEEN STREET  
 HAWKESBURY ON K6A 1K7

DART AEROSPACE LTD.  
 1270 ABERDEEN STREET  
 HAWKESBURY, ON K6A 1K7

P.O.# P000003319 PST# 787810 VIA FEDEX # 151793240 REP# 100 ORD TKR-CE

20.00	20.00	0.00	59V00-60	EA	62.82	1,256.40
TWIST LOCK TRIM CABLE						
ACTUAL CABLE IS 59V00-30						

CUSTOM BUILT CABLES ARE NON-RETURNABLE  
 THANK YOU CAN B

All returns subject to approval and restocking charge.  
 No returns on custom cables, electrical components,  
 seals, or special orders.

# Danco

## EQUIPMENT INC.

CALGARY, ALBERTA  
 308 - 53 AVENUE S.E.  
 T2H 0N3  
 (403) 253-6421  
 FAX 253-1873  
 TOLL FREE 1-800-352-8291

EDMONTON, ALBERTA  
 9111 - 41 AVENUE  
 T6E 6M5  
 (780) 468-5151  
 FAX 468-1565

EDMONTON, ALBERTA  
 16704 - 110 AVENUE  
 T5P 1G9  
 (780) 486-6161  
 FAX 486-6163

SURREY, B.C.  
 9475 - 192 STREET  
 V4N 3R7  
 (604) 888-0513  
 FAX 888-1036  
 TOLL FREE 1-800-685-0644

REGINA, SASK.  
 1155 MacKAY STREET  
 S4N 4X9  
 (306) 721-9575  
 FAX 721-2214  
 TOLL FREE 1-800-363-2626

Subtotal  
 Freight  
 GST  
 PGT

Order Total  
 Amt Paid

AMOUNT DUE 1,321.78

G.S.T. #R-136761772

DUPLICATE

SEE REVERSE FOR CONDITIONS

TERMS: NET 30

1.5% NOT CHARGED ON OVERDUE ACCOUNTS



EQUIPMENT INC.

\* SURREY, BRITISH COLUMBIA \*

HYOTCC 7/14/210

JOS #

Page# 1

Date: 03/16/97

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DART AEROSPACE LTD.  
1270 ABERDEEN STREET

HAWKESBURY ON K6A 1K7

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DART AEROSPACE LTD.  
1270 ABERDEEN STREET

HAWKESBURY, ON K6A 1K7

D.O.# P000003310

PST# 787210

VIA FEDEX # 151793240

REF# 100 ORD TKP. CE

20.00 20.00 0.00 59V00-30 64 62.82 1,256.40  
TWIST LOCK TRIM CABLE  
ACTUAL CABLE IS 59V00-30

C 09/104/17 (20)

CUSTOM BUILT CABLES ARE NON-RETURNABLE  
THANK YOU CAN B

This is only a copy

These cables were shortened and no charge

Thanks Jason



EQUIPMENT INC.

CALGARY, ALBERTA

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SEE REVERSE FOR CONDITIONS

G.S.T. #R-136761772

DUPLICATE

5 DOT CHARGE ON AVERAGE ACCOUNTS